

## 722.9 Conductor plate Removal/Installation Guide



### **Tools Required**

3/8" Drive 6mm socket

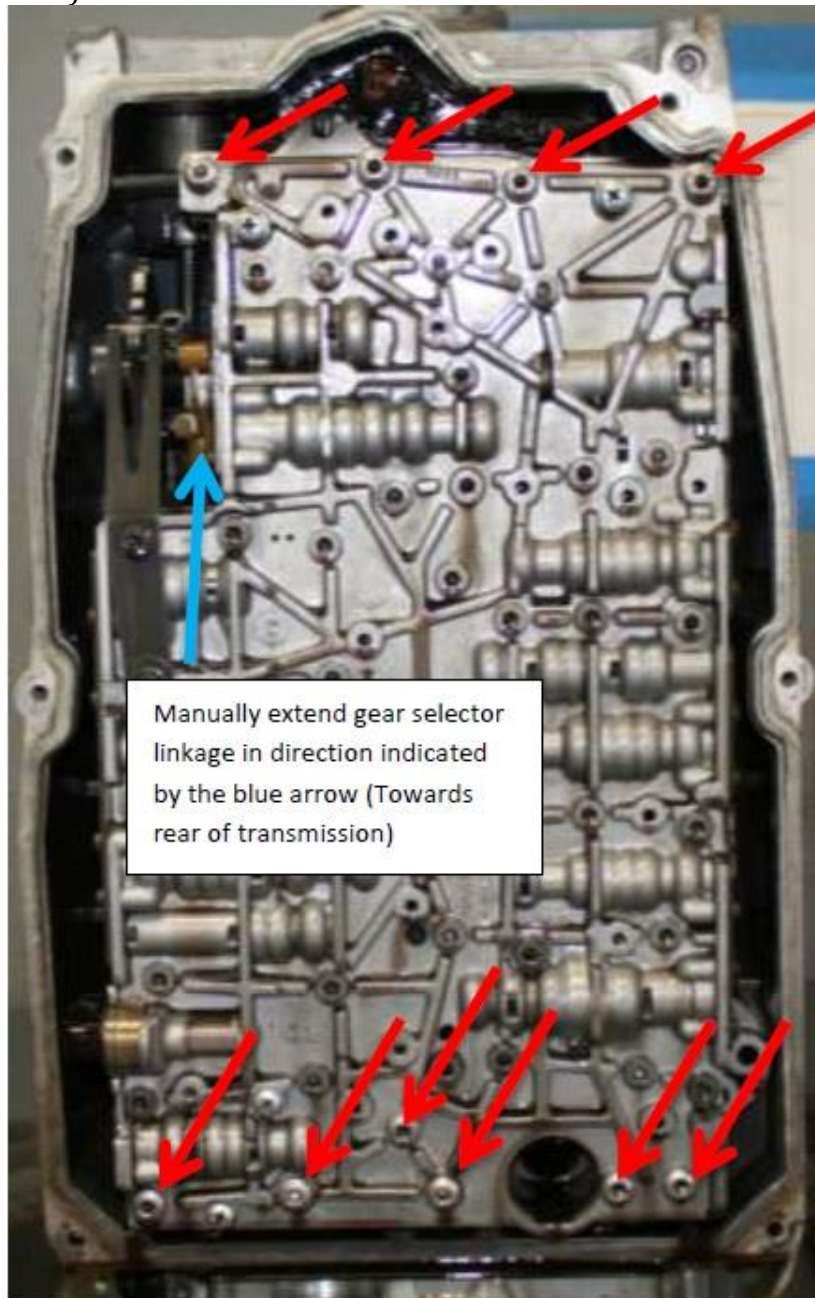
3/8" Drive Ratchet

T-30 Torx Bit

E-10 Bit

## Valve Body Removal

1. Drain Transmission Fluid using a 6mm socket
  2. Remove Transmission Pan using an E10 bit. Keep pan level as it will still have fluid in it. Once it has been removed, dump fluid into proper container and discard original Transmission Pan Gasket
  3. Remove Transmission Oil Filter by gently pulling it off of the valve body. Discard used Transmission Oil Filter
  4. Remove Valve Body Bolts using a T30 bit and extend gear selector linkage towards rear of transmission.
- Manually extend gear selector linkage in direction indicated by the blue arrow (Towards rear of transmission)



5. Gently Press on the Valve Body Harness Connection as shown below while slowly removing Valve Body.

**IF CARE IS NOT TAKEN IN THIS STEP THE VALVE BODY MAY BE DAMAGED AND MAY NEED TO BE REPLACED**



6. Properly Package Conductor plate to prevent damage from shipment

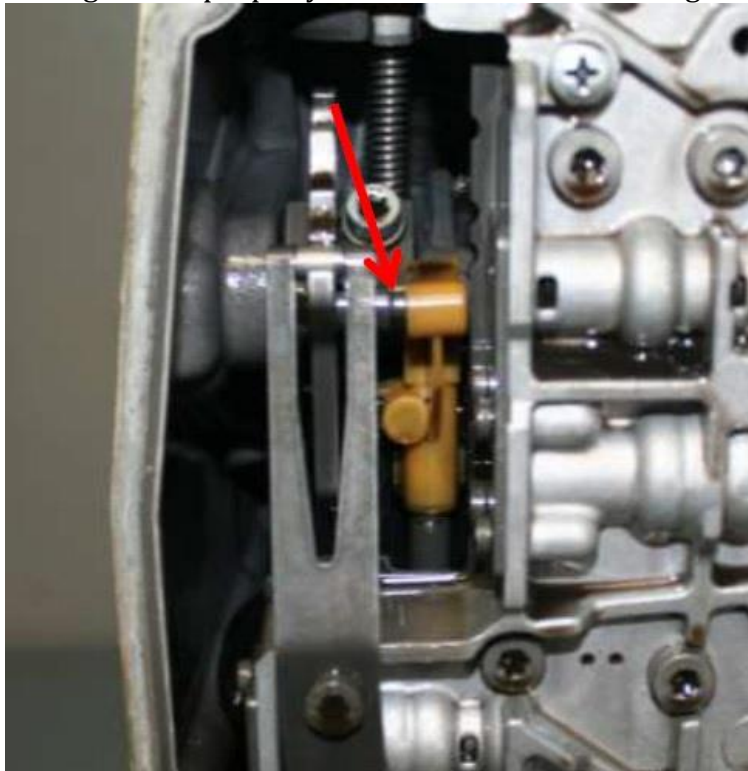
7. Ship Conductor Plate to Module Repair Pro for repair

## Valve Body Installation

1. Lubricate O-Rings on Valve Body Harness Connection



2. Gently press Valve Body into place
3. Make sure Shift Linkage Pin is properly inserted into Plastic Linkage



2. Bolt in valve body using a T30 bit, torque to 7nm



2.

5. Press on New Transmission Oil Filter

6. Affix New Transmission Pan Gasket

7. Bolt on Transmission Pan using an E10 bit

8. Fill transmission with new fluid using proper Mercedes procedure. Expect to use 5 to 6 liters of fluid.