

## CADILLAC XLR TAIL LAMP REMOVAL INSTRUCTIONS

- 1) Open the rear compartment.
- 2) Remove the caps covering the turn lamp screws.
- 3) Remove the screws attaching the turn signal lamp assemblies to the rear quarter panel.
- 4) Pull the assembly rearward to disengage from the quarter panel.
- 5) Disconnect the electrical connector.

*\*\*When re-assembling, torque the screws to 18in/lbs\*\**